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can be modeled with a set of horizontal tension and compression springs. Note that the top layer of the material ad in Fig. 2.27d, which is under compression, has the tendency to bend the bar upward.

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Serope Kalpakjian is professor emeritus of mechanical and materials engineering at the Illinois Institute of Technology. He is the author of Mechanical Processing of Materials and co-author of Lubricants and Lubrication in Metalworking Operations (with E.S. Nachtman); both of the first

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